

LinkMotion and FlexiExpert 7.0:

Install LinkMotion driver software, check all settings, and finally launch Flexi application.

portant notes:

Zero or thinnest line width and No fill are the most important things to remember when you are designing a file for Vector or line output. Line type of output is required by rotary tool machines like engraving, routing, and CNC. Do not fill shapes with bit maps for any line or vector output. Raster or bitmap fills are used by laser machines. It is important to remove fill when you import scanned files.

Solustan's LinkMotion driver tests the primary function of accepting hair lines (vector lines) generated by popular application software packages for job design. It is important for the user to learn the job design software and to make sure that the jobs are properly prepared for successful execution of a job.

Do not check Design Using Plate Size feature in LinkMotion Material properties.

Solustan's liability is limited to the purchase price of the LinkMotion driver software.

It is necessary for the user to acquire the application that will be used for the job design. There are many books of various levels available for all these popular applications. This document is simply a guideline to point the user in the right direction. We welcome feedback from our users. Share your findings with us and we will include them here for all users benefit.

Following are helpful details for a user of FlexiExpert design software:

(1) How to do quick and simple settings?

After launching the application Open **Design Central** and select **Custom page size**. Plug in X and Y dimensions as your table size for the custom page size.

Open **Fill/Stroke Editor**. For fill select **No Fill**. For stroke select **first continues line** under style. Next for the stroke width select **0.00 inch**. Everything you draw should have No Fill including text. Stroke should always be 0.00 inch. Text does not need to be converted to path for the output.

Select **Print Setup** from the file menu. Make sure to see **Your Machine Name** under printer name. In Paper Size select **Table Size**. Select proper **Orientation** depending on your table dimensions.

Now click on **Print** from the File menu. Click on the **Options** button. Here **Fit border to paper** should be checked in Scale area. **Use device margins** should be checked in the Options area. **ASCII** button should be checked for the PostScript data. Click on the OK

button.

Different speed selection by color is supported with LinkMotion and Flexi software.